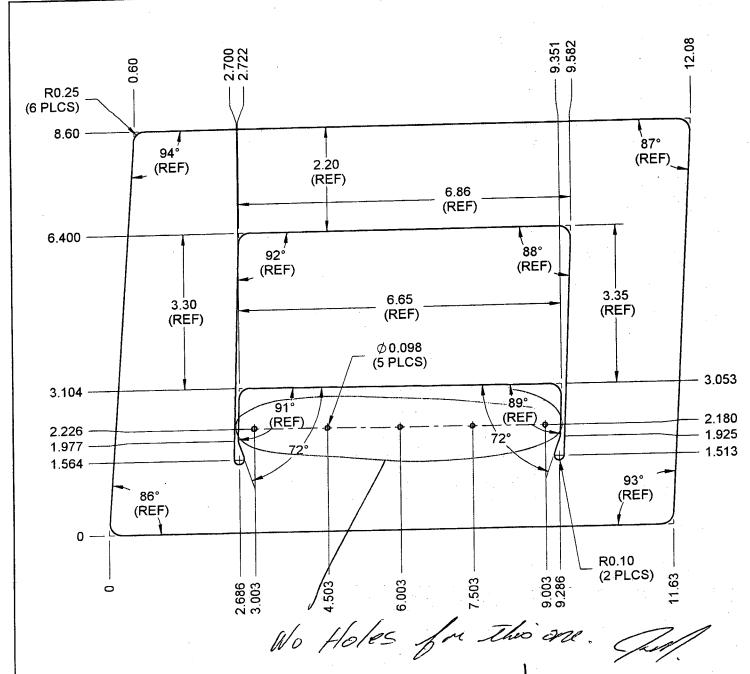
Monday, 3/26/2007 3:02:25 PM Datetieen-Luc Menard User: **Process Sheet** : LOWER STEP PROTECTIVE TRIM **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 31511 : 12809 **Estimate Number** : D36083 : NIA **Part Number** P.O. Number S.O. No. : NIA D3608 UNDER REVIEW **Drawing Number** : 3/26/2007 This Issue - AC0001 Project Number Prsht Rev. : U/R **Drawing Revision** : SMALL /MED FAB First Issue : NIA : NIA Material **Previous Run** Each 1 Um: : 4/2/2007 Qty: **Due Date** Written By **Checked & Approved By** New Issue 07-03-26 JLM : Est Rev:A Comment **Additional Product** FOR ENGINEERING USE ONLY Job Number: Description: Machine Or Operation: Seq. #: 304/316 .032 Sheet M304S22GA 1.0 Comment: Qty.: 0.7329 sf(s)/Unit Total: 0.7329 sf(s) 304/316 .032 Sheet 100 03 27 FLOW WATER JET Batch: M102159 WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D3608 Dwg Rev: レル M 87 33 27 Prog Rev: U / R 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 010328 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK QC8 4.0 **ENGINEERING** APPROVAL Comment: SECOND CHECK NC BRAKE BRAKE NC 5.0 Comment: NC BRAKE Bend as per Dwg D3608

Monday, 3/26/2007 3:02:25 PM Jean-Luc Menard	Process Sheet
Customer: CU-DAR001 Dart Helicopters Service	
Job Number: 31511	Part Number: D36083
Job Number:	
	Description :
Seq. #: Machine Or Operation:	Description : INSPECT WORK TO CURRENT STEP
	FOR ENGINEERING USE ONLY &
Comment: INSPECT WORK TO CURRE	PACKAGING RESOURCE #1
7.0 PACKAGING 1	
Comment: PACKAGING RESOURCE #1	
Identify and Stock Location:	CC 07 07. 03
8.0 QC21	FINAL INSPECTION/W/O RELEASE
	TEASE OT 104/05
Comment: FINAL INSPECTION/W/O RE	
Job Completion	door pener
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Page 2	Form: rprocess

Date:

PRELIMINARY ISSUE





D3608-3F UPPER STEP PROTECTIVE TRIM

0-032 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 24 GAUGE (0.025 THICK) NOTES: PER AMS 5513 OR AMS 5524 (REF. DART SPEC. M304S24GA)

2) FINISH: NONE

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

DART AEROSPACE LTD					Vork Order:	31511
Description: Lower Step Protective trim					Part Number:	D3608-3
Inspection Dwg:)3608 Rev: UK						Page 1 of 1
nspection bwg. 1756		TICLE INSF	PECTION	CHECK	CLIST	
		First Article	<u> </u>	Prototy		
	<u> </u>					
Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 2.20	+1-0.030	ව.ට	1		vern	
в 3.35	+1-0.030	3.349	1		Vern	
c 86°	+1-1/20	860	\ \ \ , \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		Angle Mete	
D 94°	H- 1/2°	वर्ग.	J		Angle Meter	
E 87°	H-1/2°	870	V		Angle Mete	^
F 3.30	+1-0.030	3.30	/		Very	
G 0.032	+1-0.070	0.030	√		VEIN	
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Measured by:	M.M Au	dited by:	7	Pro	totype Approv	al: NA
Date: A7 A2 A2 Date: A7 A4 A3					Da	te: NHA OIC

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Rev	Date	Change	KJ/RF	
	•	New Issue	NOTAL	
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